

TECHNICAL FILE

application: double shiplap 300 P1024 date: version:

5/02/2024 v2



		EN 13245-2:2008/AC:2009	EN 13245-3:2010	based on	specific property	unit	value	
MATERIAL CHARACTERISTICS	physical properties	density (co-extruded profile)	---	---	ISO 1183-1/A	kg/dm ³	0,55 ± 0,05	
	thermal properties	linear thermal expansion (-20 °C ... +60°C)	---	---	internal test method	mm/m.°C	0,05	
		vicat softening point (hard PVC-U top layer)	---	---	ISO 306/B50	°C	≥ 75	
PRODUCT CHARACTERISTICS	mechanical properties	impact resistance (23 °C)	§ 4.3	§ 5.4	EN 477 / EN 13245-3:2010 Annex B	falling mass	(T, J) (23, 10)	
	durability	natural weathering (2 GJ/m ²)	§ 4.4	§ 5.5	Bandol	charpy impact strength retention	%	≥ 50
		artificial weathering (8 GJ/m ² ; 300-800 nm)	---	---	EN 513 method 1	code	class	N.2.23
	thermal properties	heat reversion (75 °C)	---	§ 5.3	EN 479	change in colour; grey scale ISO 105/A03; cleaned surface	grade	≥ 2/3
		single flame source	§ 4.1	---	ISO 11925-2	classification EN 13501-1	class	≤ 1 (Code 1)
		single burning item	§ 4.1	---	EN 13823	classification EN 13501-1	class	E

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